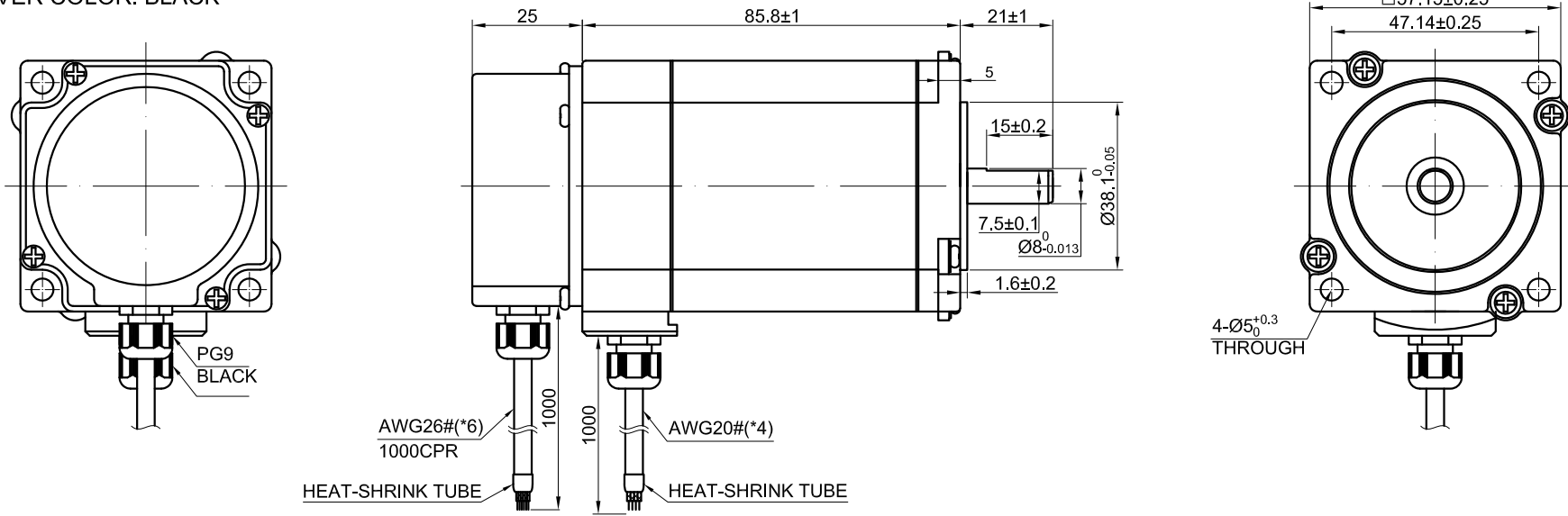


END COVER COLOR: BLACK



SPECIFICATION	CONNECTION	BIPOLAR
AMPS/PHASE		5.00
RESISTANCE/PHASE(Ohms)@20°C		0.40±10%
INDUCTANCE/PHASE(mH)@1KHz		1.80±20%
HOLDING TORQUE(Nm)[lb-in]		2.00 [17.71]
STEP ANGLE(°)		1.8±0.09
MAXIMUM RADIAL RUNOUT(mm)@LOAD 450g		0.025
MAXIMUM AXIAL RUNOUT(mm)@LOAD 920g		0.075
ROTOR INERTIA(g-cm <sup>2</sup> )		480
WATERPROOF GRADE		IP65
WEIGHT(Kg)[lb]		—
TEMPERATURE RISE:MAX.80°C (MOTOR STANDSTILL;FOR 2PHASE ENERGIZED)		
OPERATION AMBIENT TEMPERATURE 0°C~50°C[ 32°F~122°F]		
INSULATION RESISTANCE 100 Mohm (UNDER NORMAL TEMPERATURE AND HUMIDITY)		
INSULATION CLASS B 130°C[266°F]		
DIELECTRIC STRENGTH 500VAC FOR 1MIN.(BETWEEN THE MOTOR COILS AND THE MOTOR CASE)		

TYPE OF CONNECTION (EXTERN)		MOTOR	
PIN NO	BIPOLAR	LEADS	WINDING
1	A —	BLK	A
2	A\ —	GRN	A\
3	B —	RED	B
4	B\ —	BLU	B\

FULL STEP 2 PHASE-Ex. ,  
WHEN FACING MOUNTING END (X)

STEP	A	B	A\	B\	CCW	CW
1	+	+	-	-	↓	↑
2	-	+	+	-		
3	-	-	+	+		
4	+	-	-	+		

ENCODE CONTROL	1	2	3	4	5	6
LEAD COLOR	BLK	RED	BLU/ WHT	BLU	ORG/ WHT	ORG
DESCRIPTION	GND	VCC	EA-	EA+	EB-	EB+

	APVD		7.12.2019	<b>STEPPER MOTOR</b>  <b>23E1KIP65-20</b>
	CHKD			
1:1.5	DRN			
SCALE	SIGNATURE		DATE	